

Work Order ID 115967

Friday, April 04, 2014 1:59:35 PM

115967

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Item ID: D429-793-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw
 Start Date: 4/04/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/04/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 14-04-09 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D429-793	C								
100	Document Control	0.00		DAS					
100	DOCUMENT CONTROL		14/6/11	27					
DC		0.00		9-89					
Doc.Control -USB or Paperwork	Memo								
	Photocopy bluefile and create labels per PPP D429-793-011 CHG 002								
110	Pick Kit	0.00							
110									
Packaging		0.00							
Packaging	Memo								
120	QC4- 100% Inspect kits for completeness	0.00		DAS					
120			14/6/11	27					
QC		0.00		9-89					
Quality Control	Memo								

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Item ID: D429-793-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 4/04/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/04/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D429-793-011

Location: SHIP1 14-06-12

140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-06-1214-6-12

Picklist Print

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Work Order ID: 115967

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Parent Item: D429-793-011

D429-793-011

Parent Item Name: Bearpaw

Start Date: 4/04/14

Required Date: 4/04/14

Start Qty: 1.00

Required Qty: 1.00

Comments: Rev. A New Issue 10/10/18 DL IPP Rev. B
Change AN4C12A bots to AN4C13A bolts 10/11/05 DL IPP REV:C AS PER
ECN 11-580 JLM 10-05-24 VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2274 *D2274* Radius Block		Manufactured	No	1x		110	Each	545.0000	12	12			
									**			DAS 32 9-89	DAS 32 9-89

Location	Loc Qty	Loc Code
FG	12	
86855	12	
ST008	533	
109534	196	
110264	3	
112466	322	
99005	12	

109834 104
112466 24

D3456-1 *D3456-1* Washer		Manufactured	No	1x			Each	387.0000	8				
									**			DAS 32 9-89	DAS 32 9-89

Location	Loc Qty	Loc Code
FG	7	
25701	7	
ST046	380	
107629	1	
111782	100	
113126	79	
115051	200	

111782

14/6/11

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Work Order ID: 115967

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Parent Item: D429-793-011

D429-793-011

Parent Item Name: Bearpaw

Start Date: 4/04/14

Required Date: 4/04/14

Start Qty: 1.00

Required Qty: 1.00

D4176-1

Manufactured

No

110

Each

12.0000

4 4

DAS

32

9-89

DAS
06
9-89

D4176-1

429.Clamp.Top

**

Location

Loc Qty

Loc Code

ST451

12

63683

1

87742

11

Each

10.0000

**

DAS

32

9-89

DAS
06
9-89

D4212-1

Manufactured

No

D4212-1

429.Clamp.Cushion

Location

Loc Qty

Loc Code

ST451

10

81715

10

Each

0.0000

**

DAS

27

9-89

DAS
06
9-89

D4353-041

Manufactured

No

D4353-041

Bearpaw Assembly

DAS

27

9-89

Location

Loc Qty

Loc Code

ST451

10

81715

10

Each

0.0000

**

DAS

27

9-89

DAS
06
9-89

D4354-041

Manufactured

No

D4354-041

Bearpaw Wearplate Assembly

DAS

27

9-89

Location

Loc Qty

Loc Code

ST449

5

80403

5

Each

5.0000

**

DAS

32

9-89

DAS
06
9-89

D4382-1

Manufactured

No

D4382-1

Angled Bearpaw Clamp

Location

Loc Qty

Loc Code

ST449

5

80403

5

Each

5.0000

**

DAS

32

9-89

DAS
06
9-89

14/6/11

DAS

27

9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 115967

Parent Item: D429-793-011

Parent Item Name: Bearpaw

115967

D429-793-011

Start Date: 4/04/14

Required Date: 4/04/14

Start Qty: 1.00

Required Qty: 1.00

AN4C11A

Purchased

No

IX

Each

175.0000

**

8

DAS
32
9-89

AN4C11A

bolt

JB
14/6/11

DAS
27
9-89

Location

Loc Qty

Loc Code

ST354

50

m128324

50

ST356

125

m128403

25

m128634

100

m128634

DAS
32
9-89

AN4C16A

Purchased

No

IX

Each

90.0000

**

8

DAS
32
9-89

AN4C16A

BOLT

JB
14/6/11

DAS
27
9-89

Location

Loc Qty

Loc Code

ST357

50

m128179

50

ST517a

40

122800

20

m126474

20

m128179

AN4C22A

Purchased

No

IX

Each

49.0000

**

4

DAS
32
9-89

14/6/10

AN4C22A

BOLT

JB
14/6/11

DAS
27
9-89

Location

Loc Qty

Loc Code

ST358

14

117423

14

ST517a

35

122800

20

122843

15

m117423

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Work Order ID: 115967

Parent Item: D429-793-011

Parent Item Name: Bearpaw

115967

D429-793-011

Start Date: 4/04/14

Required Date: 4/04/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

1,380.000

20

DAS
32
9-89

MS21043-4

Nut

EB
14/6/11

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

ST315

302

m123021

12

m128429

290

ST509

1038

m127255

38

m128300

1000

Each

7,788.000

12

DAS
32
9-89

NAS1149D0463J

Purchased

No

NAS1149D0463J

WASHER

EB
14/6/11

DAS
27
9-89

Location

Loc Qty

Loc Code

ST294

130

M127693

130

ST510a

7658

M127813

22

M127904

3000

M128591

4636

M128300

M12477868

M12859168

14/6/11

5.0 PARTS LIST

QTY (-011)	Part Number	Description
X	D429-793-011	ULTRAPAW™ INSTALLATION
(12)	D2274	RADIUS BLOCK
(8)	D3456-1	WASHER
(4)	D4176-1	CLAMP, TOP
(6)	D4212-1	CLAMP CUSHION
(2)	D4353-041	ULTRAPAW™ ASSY
(2)	D4354-041	WEARPLATE ASSY
(2)	D4382-1	ANGLED CLAMP
(8)	AN4C11A	BOLT
(8)	AN4C16A	BOLT
(4)	AN4C22A	BOLT
(20)	MS21043-4	NUT
(12)	NAS1149D0463J	WASHERS